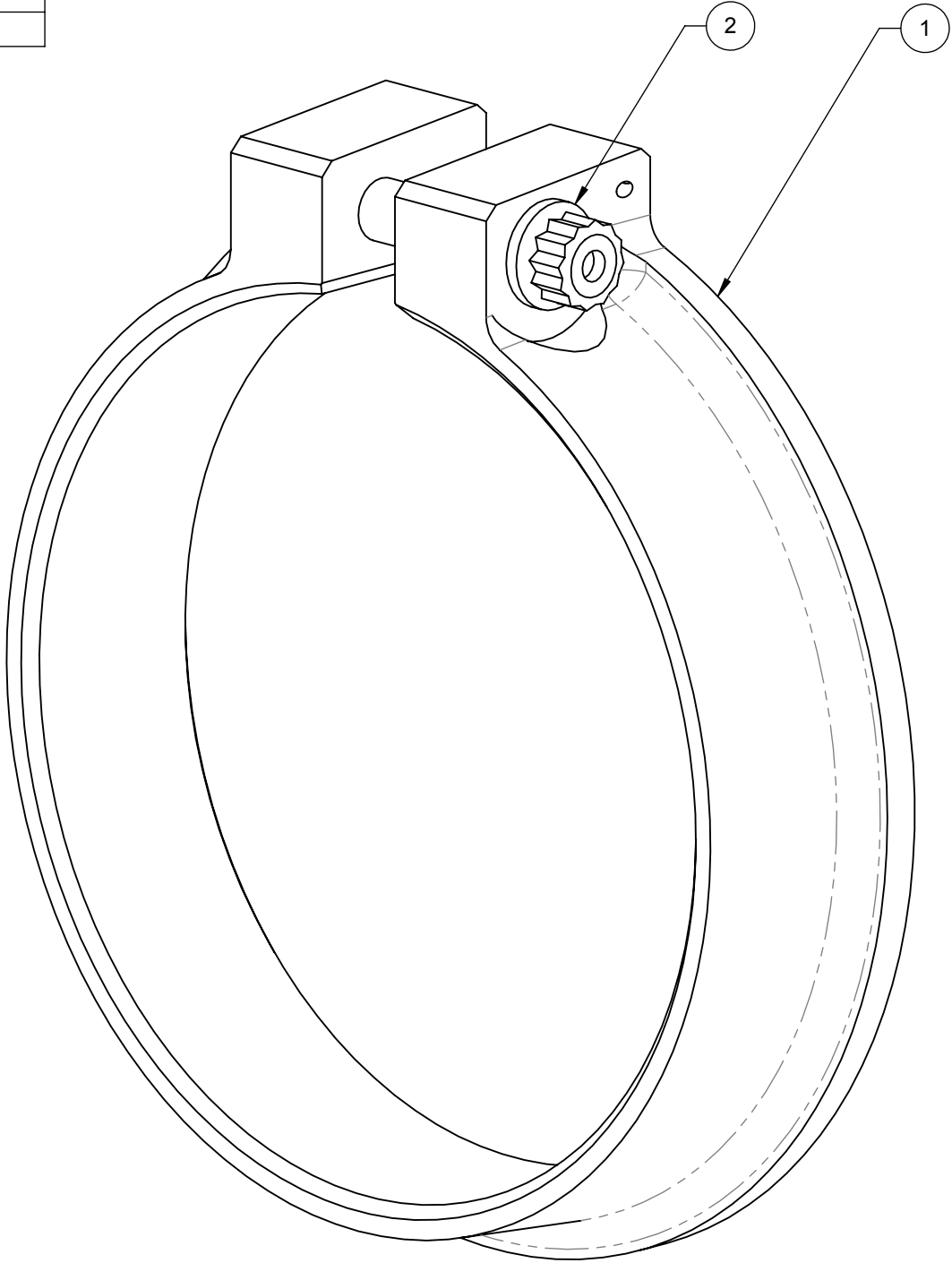


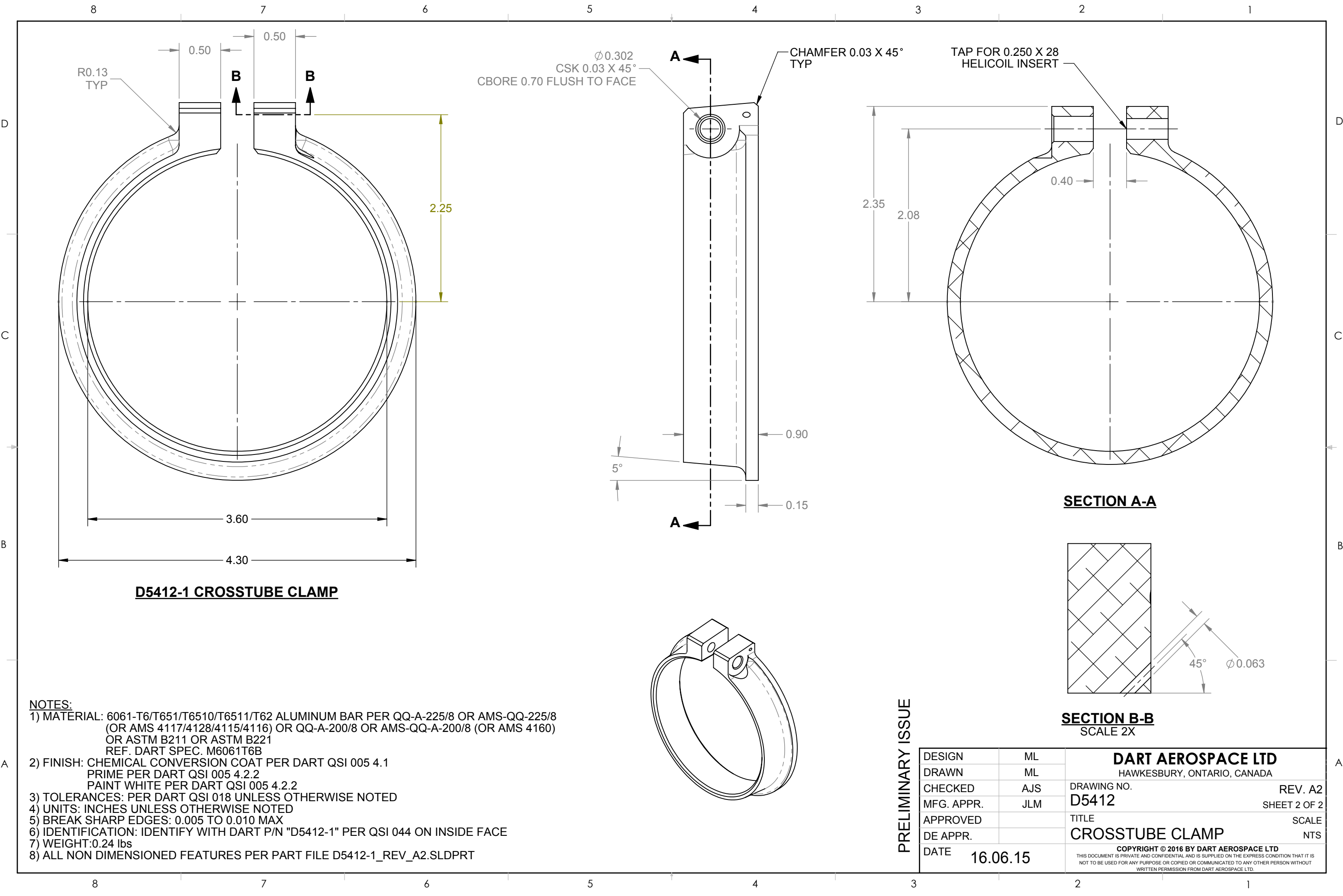
ITEM	QTY -041	P/N	DESCRIPTION
	X	D5412-041	CROSSTUBE CLAMP ASSY
1	1	D5412-1	CROSSTUBE CLAMP
2	1	MS21250-03012	BOLT



D5412-041 CROSSTUBE CLAMP ASSY

PRELIMINARY ISSUE

A	NEW ISSUE		ML	16.06.15
REV.	DESCRIPTION		BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ML			
CHECKED	AJS	DRAWING NO. D5412		REV. A2
MFG. APPR.	JLM			SHEET 1 OF 2
APPROVED		TITLE CROSSTUBE CLAMP		SCALE
DE APPR.				NTS
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D5412-1 CROSSTUBE CLAMP

- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 REF. DART SPEC. M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIME PER DART QSI 005 4.2.2 PAINT WHITE PER DART QSI 005 4.2.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5412-1" PER QSI 044 ON INSIDE FACE
 - 7) WEIGHT: 0.24 lbs
 - 8) ALL NON DIMENSIONED FEATURES PER PART FILE D5412-1_REV_A2.SLDPRT

PRELIMINARY ISSUE

DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A2
MFG. APPR.	JLM	D5412	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CROSSTUBE CLAMP	NTS
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